



RELEASED  
20.12.04

JMB

PPP

Part Number	D206-642-312	Box Part Number	MBX105	Dimension	L x W x H 125 x 12 x 6
Description	Skidtube, RH	Other Packaging	MF166	Dimension	MF668
		Logo Decals	D2728-1		

### Packaging Instructions and Decal Placement

#### D206-642-312

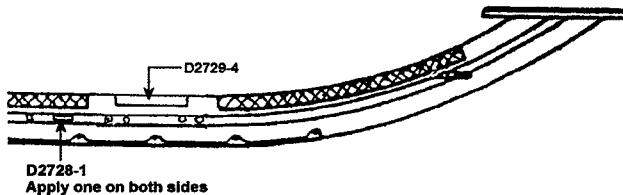
Apply label D2729-4 and D2728-1 as per drawing.

Wrap skidtube in plastic. Place (2) pieces of MF166 at each ends of the box and glue to interior. Place (3) pieces of MF668 in bottom of box. Place skidtube in box. Put kit in foam, apply label D2729-3 on top and place in box.

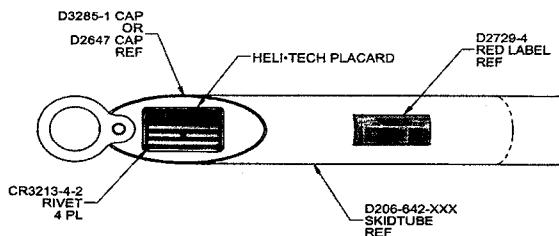
Put (3) pieces of MF668 on top to correspond with bottom foam already in place. Close box.

Apply Dart tape. Apply strapping after first Dart logo, thereafter applying strapping after every second Dart logo.

Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014.



For skidtubes that are manufactured as a PMA replacement part, a Heli-Tech placard and the D2729-4 label must be installed on the skidtube as per drawing below.



D2729-4

D2729-3

<b>DART</b> AEROSPACE		1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7 TEL.: 1 613 632-5200 <a href="http://www.dart aerospace.com">www.dart aerospace.com</a>
PATENT	US #5735484 / CA #2222184 / EURO #0828655	
P/N	D206-642-312	CHG CHG008
DESC	Skidtube, RH	SIC SH98-4
LOT	SXXXXXX	STC SA00475SE
MODEL	Bell 206L/L1/L3/L4/407	STC

TC APPROVAL # 09-89      MADE IN CANADA      D2729-4

**Dart Aerospace Ltd.**  
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**SKIDTUBE, RH**

**P/N: D206-642-312**

**CHG008**

**S/N: SXXXXXX**

Revision: K  
Date: 20.12.04

*Lee Evans*

DEC 04 2020